

## SCOPE OF ACCREDITATION

### Materials Testing Laboratories

**Keighley Laboratories Ltd**  
Croft House South Street  
Keighley West Yorkshire, BD21 1EG  
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7101/1 Rev H - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits on/AFTER 10-Dec-2023)**

#### **AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)**

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(G) Elemental Analysis (Combustion or Fusion)

(G2) Hydrogen

(G3) Nitrogen

(G4) Oxygen

Specify the Alloy Base for Accreditation

Al Base

Fe Base

Ni Base

Ti Base

#### **AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)**

(A) Room Temperature Tensile

(N) Impact

(XN) Bend Testing

#### **AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)**

(L0) Metallographic Evaluation

- (L1) Microindentation (Interior)
- (L11) Grain Size
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L6) Near Surface Examinations – Nitriding
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (L9) Near Surface Examinations – Alpha Case: Cast Titanium
- (XL) Macro Examination

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)**

- (Z) Standard Specimen Machining

**AC7101/14 Rev NA - Nadcap Audit Criteria for Materials Testing Laboratories – Proficiency Testing and Internal Round Robin Requirements for ALL Laboratories (to be used on audits on/AFTER 10-Dec-2023)**

**AC7110/13 Rev B - Nadcap Audit Criteria for Evaluation of Welds (to be used on audits BEFORE 05-May-2024)**

NOTE: IF YOU ARE SELECTING THE AC7110/13 CHECKLIST YOU MUST ALSO SELECT AC7101/4 – Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microhardness. You must also select AC7110/13S

Supplement A – Metallurgical Evaluation of Welder / Welding Operator Qualifications (identify if this process is used)

Supplement B – Metallurgical Evaluation of Fusion Welds (identify if this process is used)

Supplement E – Bend Test Evaluation of Fusion Welds (for other testing purposes)

Supplement E – Bend Test Evaluation of Welder/Welding Operator Qualification Welds

**AC7110/13S Rev E - Nadcap Supplemental Audit Criteria for Evaluation of Welds (to be used on audits on/AFTER 13-Aug-2023)**

U13 Bombardier

U15 BAE Systems (Operations) Ltd

U20 GKN Aerospace – Sweden

U3 Rolls Royce

U8 Airbus Commercial Aircraft

**ISO/IEC - Currently accredited by an ILAC approved source**

**Lab Type - Lab Type**

Independent